

TERMOKOL 2025

edgebanding adhesive

DESCRIPTION	TERMOKOL 2025 is hot melt adhesive for edgebanding, unfilled.													
FIELDS OF APPLICATION	The adhesive is used for edgebanding of veneer, melamine, ABS, PP and PVC edge bands on automatic edgebanders for flat bonding and soft-forming procedure, low speed edgebanders and processing centers. Lower viscosity allows us to reach optimum spread quantity, clean (without stringing), elastic, strong and heat resistant joints.													
CHARACTERISTICS	Chemical base	EVA copolymer												
	Viscosity at 200 °C (ASTM D 3236)	48 000- 58 000 mPas												
	Softening point (ASTM E-28, Ring & Ball)	108 - 113°C												
	Colour	marking /05.....white /15.....natural-ivory												
DANGEROUS GOODS CLASSIFICATION	The product is not classified as dangerous.													
APPLICATION	<p>Before gluing the adhesive must reach working temperature. Lower working temperatures cause unsuccessful gluing, higher temperatures, maintained for some time will damage the adhesive. At longer interruptions or deadlocks it is recommended to lower working temperature on 160°C. As the thermostats can give misleading temperatures we recommend to control from time to time the temperature of the adhesive on the roll applicator.</p> <p>The supporting material must be dry, free of dust and acclimatized to room temperature (min. 18 °C). Avoid the draught.</p> <p>To obtain the good binding results take care about room temperature, temperature of all materials involved and recommendations of machine manufacturers'. Working conditions, machine appointment and types of materials to be glued influence on the results of gluing.</p> <p>The most convenient binding conditions are:</p> <table border="0"> <tr> <td>room and material temperature</td> <td>18 - 25°C</td> </tr> <tr> <td>relative humidity</td> <td>50 - 60%</td> </tr> <tr> <td>moisture of wood</td> <td>8 - 10%</td> </tr> <tr> <td>applied quantity</td> <td>200 - 250 g/m²</td> </tr> <tr> <td>working temperature</td> <td>180 - 200°C</td> </tr> <tr> <td>feed speed</td> <td>at least 5 m/min</td> </tr> </table> <p>Deviations from recommended conditions result in a poor bond.</p>		room and material temperature	18 - 25°C	relative humidity	50 - 60%	moisture of wood	8 - 10%	applied quantity	200 - 250 g/m ²	working temperature	180 - 200°C	feed speed	at least 5 m/min
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CLEANING	The melting pots should be cleaned at regular intervals. Excessive buildup of charred materials will reduce the overall effectiveness of the heaters and impair heat transfer. For removal of any residues when cold, we recommend cleaner MITOSOL S50.													
PACKING	plastic bags	25 kg net												
STORAGE	TERMOKOL 2025 should be stored in closed original packaging in a cool and dry place at temperatures bellow +25°C far away from heat sources. Shelf life of properly stored adhesive is minimum 3 years.													

The information provided herein, especially recommendations for the usage and application of our products, is based on our knowledge, results of laboratory tests and practical experience gained to date.

We guarantee a constant quality of our products under our technical specifications. Technical advice of our application department is available without obligation. This does not release the buyer from testing our products in his own responsibility with respect to their suitability for intended application and application process. Such an evaluation should be repeated if materials are changed in any way or bought from a different source.

We do not accept any liability with regard to above information or with regard to any verbal recommendation since different materials used in conjunction with our products as well as varying working conditions are beyond our control.

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For more information visit us on

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